Effect of La-Substituted Barium Hexaferrite on the Structural Characteristics and Magnetic Properties for Microwave Absorbing Material

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Article info
Keywords:
Barium hexaferrite
Ba$_{1-x}$La$_x$Fe$_{19}$O$_{32}$
La-substitution
Structural characteristics
Magnetic properties
Microwave absorbing material

Abstract
Ba$_{1-x}$La$_x$Fe$_{19}$O$_{32}$ with ion substitution La$^{3+}$ ($x = 0 - 0.7$) has been produced via the mechanical milling technique of the solid reaction method. Considering that Ba$_{1-x}$La$_x$Fe$_{19}$O$_{32}$ is expected to be used as a microwave absorber, it is necessary to characterize its structural and magnetic features. The refinement results of the X-ray diffraction (XRD) data show that a single-phase hexagonal structure (space group P63/mmc) is obtained for $x = 0$ and $x = 1$, while for the composition of $x > 0.1$ is multiphase. The lattice parameters and crystal volume decreased, whereas the lattice strain was found to advance with increasing La substitution in the sample. For $x = 0.1$, the crystallite size is constant while the lattice strain increases. Employing a scanning electron microscope (SEM) the observation of particle morphology shows that the single-phase ($x = 0$ and $x = 0.1$) has a comparably unvarying particle size circulation, while for $x > 0.1$, different particle shapes and sizes are found. The saturation magnetization raises while the coercivity field reduces due to the substitution of La for $x = 0.1$. Furthermore, for $x > 0.1$, the saturation magnetization decreases while the coercivity field increases.

1. Introduction
Barium hexagonal ferrite has become an interesting object of research thus far after being able to be used for semi-hard magnet applications in electronic components, magnetic memory, recording media, and in particular as a microwave-absorbing material (MAM)[1–4]. Several electrical components that work at high frequencies experience interference due to these adverse microwaves caused by electric and magnetic fields [5–8]. Therefore, microwave absorbers as the focus of research are considered prevalent due to their wide application. The intrinsic requirement of a material that can act as a microwave absorber includes the material that exhibits high permeability ($\mu_r$) and permittivity ($\varepsilon_r$) in a single phase [9,10]. Starting from a hard magnetic material that has high permeability combined with a few high permittivity rare earth elements, it is expected that this material can fulfill the intrinsic requirements needed as a microwave absorber.

One of the hard magnets is barium hexagonal ferrite, which has high permeability and relatively low permittivity. Barium hexagonal ferrite encompasses highly saturated magnetization, great coercivity, excellent thermal and chemical steadiness, adjustable corrosion, and anisotropy resistance. As a microwave absorbent material, its anisotropy is relatively low [11–14]. One way to reduce the barium hexagonal ferrite anisotropy is to substitute it with different metal elements, especially metals that have high permittivity. Several researchers have developed different compositions of BaFe$_{12}$O$_{19}$ which are substituted by different metallic elements for microwave absorption [15–19]. However, in this study, the substitution of rare earth metal La has been carried out as La has magnetic permeability in the transition configuration in group I and is a dielectric material that has a relatively good permittivity [20–22]. This research was designed to explore the effect of La substitution in barium hexagonal ferrite (BaFe$_{12}$O$_{19}$) on structural parameters and magnetic properties transformation. The synthesis of this material used the solid reaction method through the mechanical milling technique. This method is effortless and reasonable, so it is promising to be used in the industrial world.

2. Experimental Methods
Barium hexagonal ferrite material preparation was calculated based on stoichiometric principles and used raw materials La$_2$O$_3$ (Merck, 99.9% purity), BaCO$_3$ (Merck, 99.9% purity), and Fe$_2$O$_3$ (Sigma-Aldrich, 99.9% purity). The method used was a solid reaction through the technique of mechanical milling. According to their respective composition, the three raw materials were mixed and milled for 5 h in a 50 ml ethanol using a PW-1000 machine with high energy. The milling balls’ mass ratio (10 mm in diameter) to the ingredients is 2 : 1. Then, the milled mixture was dried in an oven at 100 °C for 6 hours. After the particles were separated from the milling balls, the samples were manually crushed using a mortar agate to produce powder to be compacted into tablets. The produced tablets were then sintered at a temperature of 1200°C for 2 h.

<table>
<thead>
<tr>
<th>Composition</th>
<th>Sample Name</th>
<th>Mass of raw material (g)</th>
</tr>
</thead>
<tbody>
<tr>
<td>$x$</td>
<td>Ba$<em>{1-x}$La$<em>x$Fe$</em>{19}$O$</em>{32}$</td>
<td>BaCO$_3$</td>
</tr>
<tr>
<td>0</td>
<td>BaFe$<em>{12}$O$</em>{19}$</td>
<td>1.775</td>
</tr>
<tr>
<td>0.1</td>
<td>Ba$<em>{0.9}$La$</em>{0.1}$Fe$<em>{12}$O$</em>{19}$</td>
<td>1.598</td>
</tr>
<tr>
<td>0.2</td>
<td>Ba$<em>{0.8}$La$</em>{0.2}$Fe$<em>{12}$O$</em>{19}$</td>
<td>1.420</td>
</tr>
<tr>
<td>0.3</td>
<td>Ba$<em>{0.7}$La$</em>{0.3}$Fe$<em>{12}$O$</em>{19}$</td>
<td>1.242</td>
</tr>
<tr>
<td>0.5</td>
<td>Ba$<em>{0.5}$La$</em>{0.5}$Fe$<em>{12}$O$</em>{19}$</td>
<td>0.887</td>
</tr>
<tr>
<td>0.7</td>
<td>Ba$<em>{0.3}$La$</em>{0.7}$Fe$<em>{12}$O$</em>{19}$</td>
<td>0.532</td>
</tr>
</tbody>
</table>

The Brucker brand was used XRD to determine structural parameter changes since La$^{3+}$ substitution effect existed. An X-ray anode was employed CuKa ($\lambda = 1.5406$ Å) by maintaining a step size of 0.01. Furthermore, a quantitative analysis was performed using a general structure

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DOI: 10.53533/JMAv14i2
3. Results and Discussion

Figure 1 illustrates the measurement results of the X-ray diffraction pattern (XRD) of the barium hexagonal ferrite sample substitution of La$^{3+}$(Ba$_{1}$-,$La_{x}$Fe$_{2}$O$_{19}$) are shown for x = 0 - 0.7. The Match program analysis showed that barium hexaferrites existed in all samples [18]. The XRD patterns of all samples correspond strongly to JCPDS data ref: 00-043-0002. Meanwhile, the x > 0.1 consists of multiple phases.

![Fig. 1. X-ray diffraction pattern of Ba$_{1}$-La$_{x}$Fe$_{2}$O$_{19}$ (x = 0 - 0.7) (Image)](image)

According to the qualitative analysis, it appears that the reaction has succeeded in forming a single-phase Ba$_{1}$-La$_{x}$Fe$_{2}$O$_{19}$ for x = 0 and x = 0.1, while for the composition of x = 0.2, the sample cannot react thoroughly, namely the Ba$_{1}$-La$_{x}$Fe$_{2}$O$_{19}$ phase and Fe$_{2}$O$_{3}$ and the rest is for the composition 0.2 < x < 0.7. The sample also cannot react completely and consists of three phases, namely Ba$_{1}$-La$_{x}$Fe$_{2}$O$_{19}$, Fe$_{2}$O$_{3}$, and LaFeO$_{3}$ phases. The phase identification results are very intriguing to be comprehended. For x = 0.1, it shows that the lanthanum atoms have succeeded in replacing some of the Ba atoms in the BaFe$_{2}$O$_{19}$ structure. In Figure 1, it also appears that increasing the La content (x > 0.2) in the sample causes the presence of Fe$_{2}$O$_{3}$ and LaFeO$_{3}$ phases to increase. Meanwhile, the quantitative analysis uses GSAS software and uses Crystallography Open Database as reference data.

Based on the refinement of the X-ray diffraction pattern results of the Ba$_{1}$-La$_{x}$Fe$_{2}$O$_{19}$ sample with composition variations of [x = 0 - 0.7] using GSAS software [23, 24]. The data analysis results confirm that the samples have a single phase in its composition x = 0 and x = 0.1 [Ba$_{1}$-La$_{x}$Fe$_{2}$O$_{19}$]. At the composition x = 0.1, 10% La atoms replace some Ba atoms, expecting to have an influence on the physical and chemical properties. In this case, the analysis of the cationic distribution at the Ba atomic site is essential to be carried out by defining each Ba site’s atomic occupancy factor that has been added La. The Ba$_{1}$-La$_{x}$Fe$_{2}$O$_{19}$ structure is hexagonal with a P6$3$/mmc space group. The Ba atom occupies the Wyckoff on site 2d, while La atom takes off the Wyckoff on the same site on-site 2d. One unit cell Ba$_{1}$-La$_{x}$Fe$_{2}$O$_{19}$, where the Fe ion is arranged in the bipyramidal (2b) and octahedral (2a, 12k) trigonal plane with a spin orientation parallel to the Fe ion in the 4f plane [25]. Part of the Wyckoff position of the Ba atom at site 2d will be occupied by atom La. The cationic distribution of the refinement results shows that part of the Ba$^{2+}$ ion at the site (2d) has been successfully substituted by the La$^{3+}$ ion of 11 at % in the composition x = 0.1, so based on the refinement results of the cationic distribution, the empirical formula for x = 0.1 is Ba$_{1}$-La$_{x}$Fe$_{2}$O$_{19}$. This result is slightly different from Zhiyong Pang’s research which has succeeded in substituting La into Sr up to x = 0.3. It is assumed that the difference in ionic radius of Ba$^{2+}$ is greater than that of Sr$^{2+}$ [22].

In this study, some of the Ba ion positions are replaced by La ions as a function of the x composition through the cation substitution method. Since La has a valence of 3+, it is also thought that it can affect the oxygen content of the sample, which can only be analyzed using a neutron diffraction facility, while XRD cannot define oxygen content. In Figure 2 (a), it can be seen that for x = 0.1, the crystal volume is observed to decrease because the atomic radius of La (r = 1.69 Å) is shorter than those of Ba (r = 1.98 Å). Besides, for the composition x > 0.1, the crystal volume steadily decreases, which is thought to be caused by lattice distortion. The inclusion of excess La (x > 0.1) produces an imbalance of the reaction so that La prefers to bind Fe to form LaFeO$_{3}$ because the compound composition is comparatively stable compared to LaFe$_{2}$O$_{19}$. Meanwhile, other Fe will bind O to form Fe$_{2}$O$_{3}$ [26].

The crystallite size and lattice strain were calculated from the W-H (Williamson-Hall) plot for the 5 highest peaks of the XRD pattern using the equation $\beta \cos \theta = k\lambda / D + 4\varepsilon \sin \theta$ [27]. In which k is the constant (0.9), $\lambda$ is the X-ray wavelength, $\theta$ is the Bragg’s diffraction angle, D is the crystallite size, $\beta$ is FWHM, and $\varepsilon$ is the lattice strain. The curves $\beta \cos \theta$ versus $\sin \theta$ for the XRD patterns of the Ba$_{1}$-La$_{x}$Fe$_{2}$O$_{19}$ sample (x = 0 - 0.7) are shown for x = 0.1, 0.3, 0.5, 0.7, and 0.9.

![Fig. 2. The analysis of Ba$_{1}$-La$_{x}$Fe$_{2}$O$_{19}$ (Image)](image)
and \( x = 0.1 \) are presented in Figures 3 (a) and (b). The data were analyzed following the linear function of the curve \( \beta \cos \theta \) versus \( \sin \theta \). The lattice strain was calculated from the ordinate interception, while the crystallite size was obtained from the slope of the linear functional analysis. It was observed that the mean crystal size was almost consistent for all samples; that is, it varied over a narrow range (± 138 nm). It should be noted that the lattice strain increases with increasing La\(^{3+}\) concentration in barium hexaferrite. This can be originated from the smaller ionic radius of La\(^{3+}\) (1.69 Å) compared to Ba\(^{2+}\) (1.98 Å). This also shows that the La\(^{3+}\) ionic radius is smaller than that of Ba\(^{2+}\), so that the unit cell volume also decreases.

\[
\beta \cos \theta = \frac{k \lambda}{C} \sin \theta
\]

\( D = 138 \text{ nm} \)

\( \epsilon = 0.001 \)

\( x = 0 \)

\( x = 0.1 \)

Figure 4 shows that the particle morphology for \( x = 0 \) tends to be uniform with the polygonal shape sizing from 500 nm to 1000 nm. Similar to the particle morphology for the composition of \( x = 0.1 \), it has good and uniform homogeneity with the polygonal particle shape and relatively uniform particle size, but relatively smaller than the composition \( x = 0 \) from 400 nm to 800 nm. In general, our findings correspond to Zhiyong’s research on single-phase polycrystalline samples with homogeneous particle shape [22]. Meanwhile, for the composition of \( x > 0.1 \), it was found that different particle shapes were found with very large particle sizes of about 1.5 - 2 mm, which were thought to be particles from other phases. According to the XRD data refinement results, there are two other possible phases, namely the Fe\(_{12}\)O\(_{19}\) phase and the LaFeO\(_{3}\) phase.

In addition, Figure 5 shows the residue of measurements of magnetic properties using a vibrating sample magnetometer in the form of a saturation magnetization curve (\( M_s \)) and a coercivity field (\( H_c \)) versus the La concentration in Ba\(_{1-x}\)La\(_{x}\)Fe\(_{12}\)O\(_{19}\). This curve is taken from the results of the hysteresis curve, by which magnetization and the external magnetic field \( H \) correlate with each other. Ba\(_{1-x}\)La\(_{x}\)Fe\(_{12}\)O\(_{19}\) consists of two molecules containing 64 ions at 11 different locations. The total net magnetic moment is 20 µB per unit cell. The magnetic properties strongly depend on the cationic distribution that can be controlled from its arrangement. However, it is different if the magnetic properties of the barium hexaferrite are disturbed; the crystallographic site is disturbed so that it does not only rely on the cationic distribution but also on the lattice strain.

The \( M_s \) value tends to decrease from 0.250 kA/m to 255 kA/m while the \( H_c \) value tends to decrease from 3.59 kOe to 3.42 kOe with increasing La concentration. The \( M_s \) increases due to the increase in the lattice strain with the substitution of La for \( x = 0.1 \). The lattice strain arises because of the smaller atomic radius of La\(^{3+}\) (1.69 Å) compared to Ba\(^{2+}\) (1.98 Å). The lattice strain advances by more than 10% La substitution in Ba\(_{1-x}\)La\(_{x}\)Fe\(_{12}\)O\(_{19}\), the \( M_s \) and \( H_c \) decrease, as the Fe site is placed by La. Besides, it is known that the mass fraction of the Ba\(_{1-x}\)La\(_{x}\)Fe\(_{12}\)O\(_{19}\) phase decreases along with the increasing La atom. Therefore, the analysis indicates that the increasing magnetic properties for La substitution can be achieved for a 10% composition. It can be explained by considering the lattice strain as well as the decrease in Fe-O-Fe exchange interactions due to off-centering of the La\(^{3+}\) ion.

![Particle morphology of Ba\(_{1-x}\)La\(_{x}\)Fe\(_{12}\)O\(_{19}\) observed using SEM](image)

a) \( x = 0 \); b) \( x = 0.1 \); c) \( x = 0.5 \); d) \( x = 0.7 \)
4. Conclusions

Synthesis of $\text{Ba}_x\text{La}_{1-x}\text{Fe}_{12}\text{O}_{19}$ using variations in composition ($x = 0 \rightarrow 0.7$) has been successfully carried out. The refinement of the X-ray diffraction pattern shows that the La substitution has been successfully carried out and has a single phase in the composition $x = 0$ ($\text{Ba}_x\text{La}_{1-x}\text{Fe}_{12}\text{O}_{19}$) and $x = 0.1$ ($\text{Ba}_x\text{La}_{1-x}\text{Fe}_{12}\text{O}_{19}$). The substitution results showed that the crystallite size was fixed, but the increasing La concentration occurs while the lattice strain increased. In contrast, for compositions $x > 0.1$, the different particle shapes are found with larger particle sizes. The saturation magnetization increases while the coercivity field decreases after substituting La for $x = 0.1$, then the saturation magnetization decreases while the coercivity field increases with increasing La concentration for $x > 0.1$. Thus, the La substitution into barium hexaferrite can affect its structural and magnetic properties.

Acknowledgements

This work was supported by Center for Electronic and Telecommunication (Indonesian Institute of Sciences) and Center for Science and Technology of Advanced Materials (Kawasan Puspiptek Serpong), Indonesia, for providing research facilities.

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